

# SABIC® PPCOMPOUND H1015

FLAME RETARDANT GLASS FIBER REINFORCED POLYPROPYLENE

## DESCRIPTION

SABIC®PPcompound H1015 is a high flow, halogen free flame retardant, homopolymer with 15% glass fiber, developed for E&E and automotive injection molded applications. It has a UL94V0@3mm. This material has been designed to combine a good performance profile with good processing and FR characteristics.

IMDS ID: 712119016  
UL Yellow Card: E111275

## TYPICAL PROPERTY VALUES

Revision 20230801

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
Density <sup>(1)</sup>	1100	kg/m <sup>3</sup>	ISO 1183
Filler content	15	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	0.8	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1) (3)</sup></b>			
<b>Tensile</b>			
Tensile modulus	4700	MPa	ISO 527/1A
stress at yield	No Yield	MPa	ISO 527/1A
stress at break	64	MPa	ISO 527/1A
strain at break	3	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	4500	MPa	ISO 178/1A
<b>Izod impact notched <sup>(1) (3)</sup></b>			
at 23 °C	6.3	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	6	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	3.5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
<b>Heat deflection temperature</b>			
at 1.8 MPa (HDT/A) <sup>(1)</sup>	140	°C	ISO 75
at 0.45 MPa (HDT/B) <sup>(1)</sup>	155	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100°C	64	μm/mK	ISO 11359-2
<b>FLAMMABILITY PROPERTIES</b>			
Comparative Tracking Index	600	V	IEC 60112
<b>UL94</b>			
Lowest thickness V0	3	mm	UL 94
<b>GWFI</b>			
at 1.6 mm	960	°C	IEC 60695-2-13
<b>GWIT</b>			



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
at 0.8 mm	825	°C	IEC 60695-2-13

(1) Injection molded sample ISO527-1A  
(2) Injection molded plaque 65x65x3.2mm  
(3) N.B.: No Break

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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